Exclusive Managing Solution for Die Manufacturing

RTMC enables you to perform automatic accomplishment for the work allocation through automatic NC Generation, on-line network & Machining Operating ratio.

RTMC take benefits such as:

- Simple NC data creation and work condition D/B
- ◆ D/B Construction as systematic information of Processing data
- Operating Ratio Management and Process Management of Work-part from Monitoring (Visible management)
- Operating Ratio Improvement

General Features

e-Work Sheet

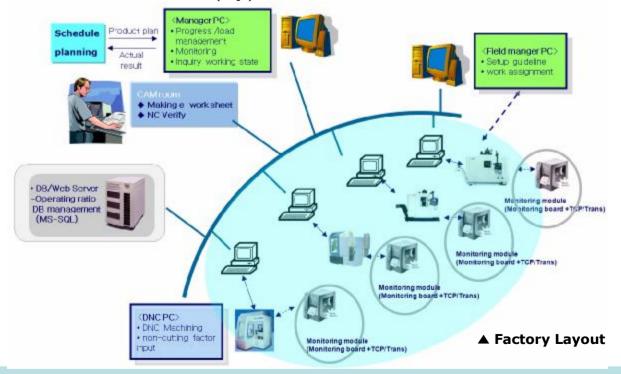
- e-Work Sheet (Paperless)
- Machining data & information transfer through Web (Web based)
- Cutting Time estimation
- Work Allocation at each machine through Web

ORA(Operating Ratio Analysis)

- Real Monitoring of Machine Status through Web
- Visible Monitoring
- Machine Operating Ratio Analysis (Monthly, Individual, Total)
- Visible Web report & Excel data report

DNC

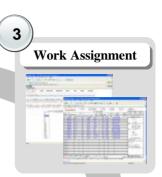
- Machining-Data (Include NC-Data) download through Web
- Direct access to data-base (SQL)





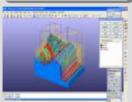


- e-worksheet Generation
- Upload to Web Server
- Charge: NC-Shop



Charge : Field Manager





Make Machining data applying CAM SystemCharge: NC-Shop

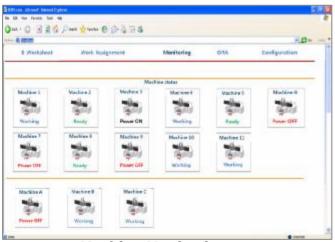
RTMC Process



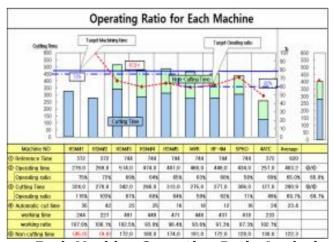
■Operating Ratio Analysis ■Charge : Manager Machining

Machining

■Machining data Direct Download to Web



▲ Machine Monitoring



▲ Each Machine Operating Ratio Analysis